

# Entrepreneur India

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The Complete Technology Book on Candle Making &  
Designs



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Candles have been used for luminosity and to light up man's celebrations for more than thousand years. The ancient Egyptians have been credited with the honour of developing the first candle, who used rush lights or torches made by soaking the pithy core of reeds in melted animal fat. However, the rush lights had no wick like a true candle. The development of candle to the present stage went through several stages. Candle making today has taken a shape of small scale industry. It has got attention of a lot of people. From celebrities to designers all are trying their hand in this emerging industry. One pertinent reason is that the use of candle now has not been confined only for devotional purpose or some special occasion. They are now a part of every single moment is it special or routine. They add a touch of warmth in the occasion and that does why have become largely popular.

Creativity has added a new spark to the candle making industry. Candle making is a very flourishing industry in modern times owing to the versatile use of candles on various occasions and ceremonies. Candles are prepared by well established methods in multifarious fascinating colours, designs and shapes. The book is one of the best seller and has chapters on: Thermometer Weighing scales ,Measuring flask or jug ,Dipping can ,Bowl ,Iron, Hairdryer ,Pouring jug Materials ,Wicking needle ,Wick ,Wax , ,Dipping ,How to dipped candles Method ,More about dipping , Appliquéd candles ,Painting with wax ,Transfers ,Surface techniques Pressed flowers and grasses How to pressed flower candle Over dipping, etc.

This is one of its kind book which deals ostensibly with different candle making processes viz. Dipping, Pouring, Moulding or Casting and Drawing, delineating their technicalities in most illustrious manner with pictorial representations. The book will significantly add your knowledge if you are looking for comprehensive information on candle making industry to start their venture in said industry.

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**Sample Chapter:**

## Dipped candles

Dipping is the traditional way to make candles. Dipped candles have a beautiful tapered shape and can be made in a solid colour, or translucent effects can be created by adding a coating of dyed wax to a basic white candle. The technique is simple-repeating the wick priming process over and over again. By repeatedly dipping the wick in molten wax, you can build up any thickness of candle. The candles are dipped in a dipping can standing in a large pan of hot water-or you can use any tall metal or heat-proof glass container. Candles are usually dipped in pairs and separated when they are cool.

### Basic dipped candles

The materials listed for this project are sufficient to make six candles, 250mm (10in) tall and 12-20mm ( $\hat{A}^{1\frac{1}{2}}$ - $\hat{A}^{\frac{3}{4}}$ in) in diameter.

### Overdipped candles

Dramatic effects can be achieved with this simple technique. Once you have dipped your candles, add a further 600g (1lb 5oz) of paraffin wax to the dipping can, heat it to 82oC (180oF) and add two dye discs.

### Spiral candles

While dipped candles are still warm, they are malleable enough to model into other shapes. A spiral candle is simply a dipped candle flattened and then twisted.

### Using templates

As an alternative to tradi-tional dipped candles, you can make your own wax sheets by dipping flat templates into liquid wax.

Properly cut and smoothed 6mm ( $\hat{A}^{\frac{1}{4}}$ in) thick glass makes an excellent template, but good quality plywood of the same thickness can be used. Allow room for holding the template during dipping; attach a string loop at the top to hang it up with during the cooling process.

If you are using a wooden template, first soak it in water, then wipe off any excess.

The quantities given for this project are sufficient to make a large quantity of candles. This amount of wax is required so as to fill the dipping cans. Any wax that you do not use, may be reheated and used again at a later date.

Begin by dividing the wax in half and transferring each half into separate dipping cans. Add chalky white dye to one of the cans, and a coloured dye to the other.Heat the wax .

### Floating candles

Dip and carve wax can be made into beautiful floating candles. Add a little perfume to create a stunning scented centrepiece for a special occasion. First melt the wax and prime the wicks.

## Beeswax sheets

These candles are made from preformed honeycomb sheets, which are beautifully textured. They are simple to make, and add elegance and a touch of class to any dinner table.

Beeswax sheets are approximately 300 x 200mm (12x 8in) in size. They are workable at room temperature, although in cold weather they may need to be held near a heater for a few minutes until they soften, or you could use a hairdryer. Natural sheets are available in creamy white to rich medium brown; and dyed sheets can also be bought in a variety of colours.

### Column candles

Beeswax sheet candles are simple to make. A sheet of wax will make a candle 300mm (12in) high and 20mm ( $\hat{A}^{\frac{3}{4}}$ in) in diameter. This wax is best worked at a warm room temperature and candles should be rolled on a damp surface. You will need a beeswax wick, which is round, not flat like those used with paraffin wax candles.

### Spiral candles

You can make a spectacular spiral candle by simply using a triangle instead of a rectangle of beeswax.

## Decorative candles

Beautiful decorated candles can be made easily, using just a few simple techniques. The surface of a candle can be embellished by painting, stencilling, carving, or by inserting corrugated card into the mould. You can also cast candles in sand. The candle must be set and cool before applying any Decoration. Always follow the manufacturers' instructions when using any of the products for decoration. When using the spray paints, work in a well-ventilated area, and never use them near a naked flame.

## Sand candle

Beautiful candles can be created from shapeless sand and wax-this is simple candlemaking at its very best. For sheer flickering, glowing effects, nothing compares with a sand candle, as the light soaks through the textured outer layer.

## Stencilled candles

Use a repeat pattern to create delicate effects. Stencils are available from most craft suppliers and they can be used to create borders or motifs.

Before you begin, check that the stencil you have chosen will cover the surface of the candle, then fix the stencil in place with tape. Follow the manufacturer's instructions and lightly coat the surface with paint. Do not worry about a smooth finish-textured effects can be attractive, especially in candlelight.

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